

2025年度 一般入学試験(1月31日)

英 語

(試験時間 60分)

注 意 事 項

- 1 試験開始の合図があるまで、この問題冊子の中を見てはいけません。
- 2 この問題冊子は、29ページあります。
- 3 試験中に問題冊子の印刷不鮮明、ページの落丁・乱丁及び解答用紙の汚れ等に気付いた場合は、手を挙げて監督者に知らせなさい。
- 4 解答用紙には解答欄以外に次の記入欄があるので、それぞれ正しく記入し、マークしなさい。

① 試験コード欄・座席番号欄

試験コード・座席番号(数字)を記入し、さらにその下のマーク欄にマークしなさい。正しくマークされていない場合は、採点できないことがあります。

② 氏名欄

氏名・フリガナを記入しなさい。

- 5 解答は、解答用紙の解答欄にマークしなさい。例えば、

10

と表示のある問いに対して③と解答する場合は、次の(例)のように解答番号10の解答欄の③にマークしなさい。

(例)

解答 番号	解 答 欄									
10	①	②	●	④	⑤	⑥	⑦	⑧	⑨	⑩

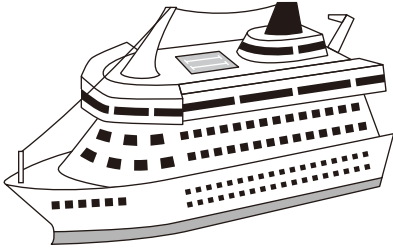
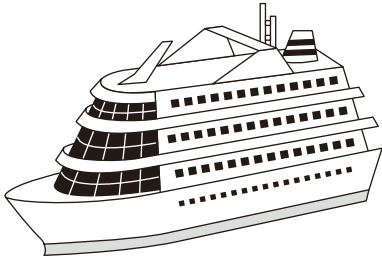
- 6 問題冊子の余白等は適宜利用してよいが、どのページも切り離してはいけません。
- 7 試験終了後、問題冊子は持ち帰りなさい。

英 語

各大問の英文や図表を読み，解答番号 1 ～ 37 にあてはまるものとして最も適当な選択肢を選びなさい。

第 1 問

A *You're planning a cruise vacation and collecting information on popular cruise ships, including the two shown in the chart below.*

Image		
Name	Ocean Jewel	Aqua Dream
Length	334 m	315 m
Passenger Capacity	5,150	4,830
Built in	2019	2016
Registered in	Singapore	Panama
Note	You can choose from a variety of room types, from interior rooms and ocean-view rooms to balcony rooms and suites, depending on your budget. In addition to a gym and a swimming pool, there is a running track circling the top deck.	Passengers enjoy a wide range of dishes at the main dining hall or specialty restaurants. At the theater, live performances of world-famous actors, musicians, dancers, and magicians entertain passengers every night.

問 1 Both the Ocean Jewel and the Aqua Dream

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- ① are over 300 meters in length
- ② are registered in Singapore
- ③ can accommodate more than 5,000 passengers
- ④ were built in 2020 or later

問 2 From the chart, you learn that

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- ① the Aqua Dream allows its passengers to bring food from outside
- ② the Aqua Dream offers a variety of live entertainment shows
- ③ the Ocean Jewel is equipped with bowling lanes and climbing walls
- ④ the Ocean Jewel requires you to choose one of the two room types

B While you're looking for new bedding, you happen to click on a link to the advertisement shown below, which attracts your attention.

Lightweight Hybrid Mattress

(Size: Queen, 60" x 80")

Replace your old mattress with a **Lightweight Hybrid Mattress** and enjoy a good night's sleep. The combination of springs and memory foam provides the perfect balance of support and softness that makes you feel like you're floating on a cloud.

Item #	Product Name	Price
6925	Lightweight Hybrid Mattress (Size: Queen)	\$800

The two items listed below are frequently bought together.

Item #	Product Name	Price
A391	Mattress Pad (Size: Queen)	\$22
A420	Full Fitted Sheet (Color: White, Navy)	\$8

FREE DELIVERY

Click [here](#) to see the other delivery options.

Delivery staff will drop purchased items off at your front door.

Delivery staff will NOT enter your home or carry purchased items upstairs.

Removal of your old mattress is NOT included in free delivery services.

Removal of packaging material from purchased items is NOT included in free delivery services.

Customer Review

I love this mattress — it's reasonably firm, but also soft, and makes me feel comfortable all night long. When I wake up in the morning, I'm refreshed and don't feel neck aches and back pain anymore. I used to have night sweats almost every night, but that's not a problem either, probably because this is a hybrid mattress. Also, as the product's name suggests, it's very light for its size and I can easily lift the corners when I change the bed sheets. Without a doubt, it's the best mattress I've ever slept on.

(Owen)

問 1 You like this mattress and will order one online today, together with the pad and sheet listed in the advertisement. If you choose the “FREE DELIVERY” option, how much will you pay in total? 3

- ① \$800
- ② \$808
- ③ \$822
- ④ \$830

問 2 Based on the advertisement, which of the following is true? 4

- ① The mattress is a “hybrid” because its surface is made of cotton and polyester.
- ② The mattress is so long, wide, and heavy that it's impossible to carry it upstairs.
- ③ You are allowed to specify your delivery day and time if you pay an extra fee.
- ④ You'll have to replace your old mattress yourself if you choose the “FREE DELIVERY” option.

問 3 According to the Customer Review, Owen 5 .

- ① can easily turn the mattress over because it's light
- ② has noticed improvements in his physical health
- ③ misses his old mattress that he used for 15 years
- ④ sweats during the night and feels uncomfortable

第2問

A You are a long-distance runner and are reading the following announcement.

The 6th Annual PRIMROSE MARATHON

Hosted by the City of Primrose

Date: Saturday, October 18, 2025

Category (Distance)	Start Time	Time Limit (Cut-Off Time)
21 km	8:00 a.m.	4.0 hours
10 km	9:00 a.m.	2.5 hours

- Runners must be 15 years old or above as of October 18.
- Click **here** to register online by **Tuesday, September 30, 2025**.
- Entry fee: \$40 (for 21 km) / \$30 (for 10 km)

Above fees include the following:

- ✓ short-sleeved T-shirt
 - ✓ post-race food and drink
 - ✓ finisher's medal
 - ✓ insurance
- Runners start and finish in front of City Hall. Click **here** to see the course map.
 - Changing & shower facilities are available until 3:00 p.m. on October 18th.

Late entries are acceptable on October 18. Come to the reception desk in the START/FINISH area to register by 7:00 a.m.

From a resident of Primrose City:

I participate in the PRIMROSE MARATHON every year as a volunteer worker with some of my neighbors. At past events we served food and drink to the finishers, handed out T-shirts and medals, and collected waste along the course. We are proud of being a part of this event and are looking forward to welcoming hundreds of runners this year again.

(Gloria Thompson)

From a runner:

Last year I managed to complete the 10-km race, but it was very challenging for me. When I approached the last aid station, I was exhausted and out of breath. While I was stretching my legs there, a group of volunteers offered me bottles of water, cheered for me, and reminded me that the goal was just 1.2 km away. If they hadn't been there, I would have dropped out of the race. I can't thank them enough for their kind help.

(Derrick Gilbert)

問 1 Which is the best combination that describes the running event?

6

A : The event accepts entries of children aged 8 to 10.

B : The event is hosted by the City of Primrose.

C : The event provides food and drinks after the races.

D : The event started in 2023.

E : The event will be canceled if it rains on October 18.

① A and B

② B and C

③ B and D

④ C and D

⑤ D and E

問 2 If you run the 21-km race at this event, you'll have to

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- ① pay an additional fee to be insured against injury
- ② reach the goal by noon to become a finisher
- ③ register earlier than those who run the 10-km race
- ④ wait until 9:00 a.m. to pick up a short-sleeved T-shirt

問 3 Which of the following will you be allowed to do on October 18?

8

- ① Carry your smartphone to take pictures while running
- ② Change clothes and take a shower past 3:00 p.m.
- ③ Join a volunteer team after the race if you have time
- ④ Register on site if you haven't registered online in advance

問 4 One opinion stated by Derrick Gilbert is that

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- ① he dropped out of the 10-km race last year
- ② he was told to quit at the final aid station
- ③ runners start and finish in front of the City Hall
- ④ the 10-km race was very hard but meaningful

問 5 Which of the following is mentioned by both Gloria Thompson and Derrick Gilbert?

10

- ① Heavy traffic in the central district of the city
- ② Helpful and supportive volunteer workers
- ③ Inexperienced and unskilled volunteer workers
- ④ Scenic landscapes along the course in the city

B *You are reading the following article written by Graham, one of your online friends from Australia.*

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Freedom of speech, or free speech, refers to the right of people to express their views, ideas, and opinions in public without being stopped by the government. It's a basic human right, which is better protected in some countries than others. According to a recent survey that covered the Asia-Pacific region, 86% of respondents in Indonesia agreed that their freedom of speech is protected and this percentage is 6% higher than that of the Philippines. Those two Asian countries are followed by Australia, where 74% of those surveyed said their free speech is protected.

There are good reasons why freedom of speech should be protected, including the following:

– **Free speech and open discussions lead to better decisions:**

Through healthy discussions in which people are allowed to express their opinions and exchange their thoughts, they can make more balanced and well-rounded decisions.

– **Free speech promotes diversity and inclusion:**

Free speech helps people see things from different viewpoints, become more tolerant and considerate of each other, and eventually create a diverse and inclusive society.

Despite these and many other benefits, there are cases in which “free speech” does more harm than good. In fact, people often abuse their right to free speech and commit illegal or unethical acts. A typical example is hate speech, which is hostile, insulting, or threatening language that attacks specific groups or individuals based on their race, nationality, gender, religion, or other identifying factors. There are also cases in which internet users are misled or deceived by so-called fake news. Today, false information, which appears to be credible news, is generated constantly and spreads on social media. Another example is graffiti, which can be considered a form of speech. Unauthorized drawings or paintings on the surface of walls and buildings are hard to erase and disturb property owners and local residents.

In response to these controversial cases, we should make it clear that freedom of speech is not absolute and not all types of speech are protected under the principle. Thus, government interference is justified when it's needed as a way to defend the rights of others.

問 1 According to the first paragraph, which of the following shows the countries' freedom of speech ranking from highest to lowest? 11

- ① Australia — Indonesia — the Philippines
- ② Australia — the Philippines — Indonesia
- ③ Indonesia — Australia — the Philippines
- ④ Indonesia — the Philippines — Australia
- ⑤ the Philippines — Australia — Indonesia
- ⑥ the Philippines — Indonesia — Australia

問 2 In a country where your freedom of speech is protected, you are guaranteed the right to 12 .

- ① express what's on your mind publicly
- ② make decisions without considering others' opinions
- ③ pay little attention to diversity and inclusion
- ④ withdraw other people's money freely

問 3 Which of the following is not mentioned as an illegal or unethical act that people commit? 13

- ① Drawing or painting on the property of others without their permission
- ② Generating and spreading false or misleading information
- ③ Stealing someone's creative idea and violating the copyright
- ④ Verbally attacking specific people with offensive language

問 4 Which of the following best summarizes Graham's opinion expressed in the last paragraph?

14

- ① All types of speech should be protected from government interference.
- ② Freedom of speech should be prioritized over any other basic human right.
- ③ Government interference is justified only when someone is injured.
- ④ There should be certain exceptions to the protection of free speech.

問 5 Which of the following is the most suitable title for the article?

15

- ① Freedom of Speech—a Principle of Democracy that Allows People to Protest
- ② Freedom of Speech—a Principle of Democracy that Should Be Taught at School
- ③ Freedom of Speech—a Right that Is Strongly Protected in Europe and the U.S.
- ④ Freedom of Speech—a Right that Should Be Protected, but Can Still Be Restricted

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英語の試験問題は次に続く。

第3問

Julia, your university friend from New Zealand, is writing a blog about the eco-project you both worked on during your visit to the country. Her current post is about the day you spent participating in a beach clean-up competition.

New Zealand is a very green country, both in terms of environmental action and landscape, so you might not believe that it has a serious litter problem. Fiordland, my hometown, has New Zealand's most polluted beach, with an average of 32 kg of litter per 1000 m² of beach. That's almost 6 times the national average!

There was a Fiordland beach clean-up competition during my friend's visit. Whichever team collected the most trash, determined by weight, would win a prize: a weekend in an eco-pod, a luxury camping hut* that is environmentally friendly. We entered as a two-person team, against many other two-person teams, each competing to collect the most trash!

Beach Clean-up Competition Rules

- Collect at least 2 kg of trash from the designated beach area.
- Use provided bags and gloves for collection. You don't have to try to put all the trash into the bag, because sometimes the items you pick up will be too big or too heavy to bag.
- Label the weight of your trash on your collection bag.
- A winner will be judged on the weight and diversity of litter collected.

Our team began by picking up every little piece of plastic we could find — mostly wrappers and plastic straws — but they were too light, and we were stuck in last place. We were far from both the 2 kg goal and a chance of winning the competition. It wasn't until we moved on to larger items, like ropes and glass bottle debris, that we started rising in the ranks!

We moved up so fast that we thought the competition was in the bag, but then the girls on another team found a heap of tangled fishing gear half buried in the sand. They got a big lead! Then, suddenly, at the end of the beach we saw a bright orange buoy — one of those plastic fishing balls that usually float deep out at sea. It was broken but weighed enough on its own to carry us straight to first place and to the eco-pod!

*camping hut : キャンプ小屋

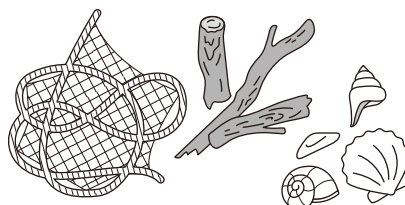
問 1 Which image matches the contents of the winning bag of debris?

16

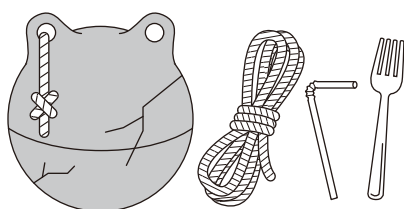
①



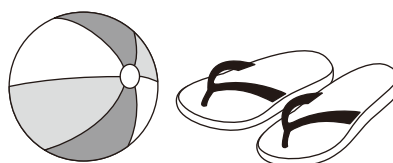
②



③



④



問 2 You are going to leave a comment on Julia's blog. Which would be the most appropriate comment?

17

- ① "Good job! The rule 'Trash must be sorted into recyclable and non-recyclable items' must have been hard for you, right?"
- ② "I didn't know New Zealand had such overfished beaches. I'm glad you decided to share how to find the most scenic, unpolluted beaches."
- ③ "It's a shame we didn't win the competition, but it was smart thinking to change our strategy to pick up as many lightweight items as possible!"
- ④ "Lucky for us that it didn't include a rule like, 'put all your collected trash in a bag.' If it had, our bag would never have held all that heavy trash."

第4問

You are choosing the location of your class' next field trip. You found the blog of another teacher who took her class to a petting zoo.

Excitement filled the air as my class and I embarked on a school trip to the local petting zoo. While many students may have seen goats, rabbits, and pigs in children's books, this was probably their first time interacting directly with these animals. So, I knew we were in for an eventful day.

Our adventure began with a guided tour of the petting zoo, led by friendly staff members who shared fascinating insights about the different animals and their habitats. First, we played with and fed the rabbits, which we learned don't actually get fed many carrots here because they're too rich in sugar. Then we moved to the goat sanctuary, and I learned firsthand that goats will chew on anything they can get to, including my jacket. The zookeeper later explained that, with almost twice as many molars* as humans, goats are natural born chewers.

Every animal encounter brought a smile to a child's face and I could see it sparking their curiosity. After the tour and the animal feeding, we had lunch in the petting zoo's cafe, with all their cute animal-themed meals, before going to the play area.

We were a little disappointed by how busy the play area was. In fact, the whole petting zoo got very busy in the afternoon. The post-lunch crowd was far larger than the crowd in the morning, but luckily, this was right around the time we were leaving.

As the day drew to a close, we left the petting zoo with cherished memories and a newfound appreciation for the more gentle side of the animal kingdom. Whether it was the zookeepers offering us interesting facts or the bright-eyed students, our school trip had been a great success!

Anna Davidson (September 2024)

*molar : 大臼歯

問 1 Anna's blog post has a comment section for her students and subscribers.

Put the comments in the order in which the events happened.

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21

- ① Did you take any pictures of the themed lunches?
- ② I'm not a big fan of petting zoos. Imagine how stressful the afternoon crowds were for the animals.
- ③ I'm not surprised that the goat tried to chew on your clothes. They'll eat anything!
- ④ Rabbits are my favorite! You're so lucky to have been able to pet one.

問 2 From Anna's own experience at the petting zoo, you learn that

22

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- ① goats are well designed for chewing food
- ② goats will only eat food offered by the zookeeper
- ③ rabbits are kept on a fiber-rich diet
- ④ rabbits have almond-shaped eyes

問 3 The reason why the rabbits weren't being fed carrots is that

23

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- ① carrots are too expensive
- ② carrots are not in season
- ③ carrots contain a lot of sugar
- ④ not all rabbits like carrots

第5問

You are in an English discussion group, and it is your turn to introduce a story. You have found the following story in an English language magazine in Japan. You are preparing notes on it for your presentation.

One night, Kazu received a phone call from his childhood friend Masa. Only a few months after being drafted to a professional baseball team, Masa had badly injured himself. His promising sports career was over before it had even started, and he no longer knew what to do with his life. "I'm nothing without baseball," Masa sighed.

"If you love baseball so much, you'll find a way to stay involved," Kazu replied. "Remember Taku?"



Masa, Kazu, and Taku met when they all joined the same local baseball team at the age of nine. It became clear early on that each of the boys had found their passion in baseball.

Masa was huge for his age. Taller and stronger than all of his teammates, he could both throw and hit the ball farther than anyone else. Yet, despite this, he was also the hardest worker, and determined to stay the best.

Kazu was a great player, too, but for different reasons. He had a lot of natural athletic ability. He was fast, sturdy, and could do everything well on the first try. Baseball came easy to him.

Then, there was Taku. He loved playing baseball more than anything. And he knew everything about the game, too. He was always researching the rules and strategies, asking questions of our coach and seniors, and watching videos. But although he would play all day every day, he never seemed to improve much; he just wasn't the athletic type.



After playing ball together all through junior high, the boys were forced to go their separate ways for high school. Masa was invited to an elite private school famous for its strong baseball team. Kazu decided to continue playing on a local team casually while focusing on his studies. And Taku moved to the U.S. with his family. The boys said their goodbyes and promised to stay in touch, but life got busy and they fell out of contact for years.



“Of course. But what do you mean?” asked Masa.

“You didn’t hear? After Taku moved away, he gave up playing baseball to be an umpire*. He’s on track to become one of the youngest umpires in major league history!” Kazu told him.

“No way! Well, I mean, I guess he did know everything there was to know about the game, so he’s probably a great umpire. He loved playing so much, though!”

“He did. But life’s an unpredictable journey. Sometimes we have to accept what we can and cannot do and adjust accordingly. You may no longer be able to play, but there are still so many ways you can keep baseball in your life.”

Masa was moved by Kazu’s words. “Thank you,” he uttered. “I think I’m going to talk to my coach about getting my coaching certification. And I’m going to call Taku, too!”

Your notes:

- ☐ **An Unpredictable Journey**
- ☐
- ☐ **About Masa**
- ☐ He was a talented baseball player all through school.
- ☐ His professional baseball career **24** when he got injured.
- ☐
- ☐ How his friends inspired him:
- ☐ – Kazu inspired him **25** .
- ☐ – Taku inspired him indirectly by reevaluating his own life.
- ☐
- ☐ **Story outline**
- ☐ Masa, Kazu, and Taku started playing baseball together.
- ☐ → **26**
- ☐ → **27**
- ☐ → **28**
- ☐ → **29**
- ☐ Masa started to consider a new path thanks to Kazu's advice.
- ☐
- ☐ **Interpretations of key moments**
- ☐ • Masa says he's "nothing without baseball" because **30** .
- ☐ • Kazu mentions Taku and his story **31** .

* umpire : 審判

問 1 Choose the best option for

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- ① had already started
- ② had finally ended
- ③ was just about to start
- ④ was very successful

問 2 Choose the best option for

25

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- ① by taking a path someone suggested to him
- ② by telling him exactly what to do next
- ③ to be more honest and say whatever is on his mind
- ④ to focus on the possibilities, not the problems

問 3 Choose **four** out of the five options (①～⑤) and rearrange them in the order they happened.

26

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27

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28

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29

- ① Kazu suggested that Masa become a coach instead.
- ② Masa called Kazu with terrible news.
- ③ Masa suffered a career-ending injury.
- ④ Masa was offered an opportunity to play for a strong school team.
- ⑤ Taku stopped playing baseball to become an umpire.

問 4 Choose the best option for

30

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- ① he dedicated his entire life to a sport he can no longer play
- ② he knows his life is coming to an end very soon
- ③ he thinks he's much too old to pick up a new sport
- ④ his fans wanted him to continue to play a leading role in baseball

問 5 Choose the best options for

31

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- ① as a cautionary tale of how life can take everything you love from you
- ② as an example of someone who made their childhood dream come true
- ③ to highlight that some people shouldn't play sports in the first place
- ④ to show that it's possible to redirect your passion into something else

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英語の試験問題は次に続く。

第 6 問

You and your classmates are preparing for a group presentation and making a poster based on the following article.

When it comes to sustainable waste management, we are taught to practice the 3Rs — Reduce, Reuse, and Recycle — in our daily lives. The 3R strategy begins with reducing the amount of waste we generate. Then, when something we use becomes old and less useful, we should find ways to use it again — possibly for different purposes. When it finally becomes useless, we treat it as recyclable waste. The first step of recycling is to collect used and discarded items made of recyclable materials such as paper, metal, and glass. At a recycling plant, these items are broken down into basic components, or base materials, which are then re-processed into new products.

By definition, the new products made from recycled materials are of the same value or quality as the original items. This is the case with aluminum cans, around 70% of which are made of recycled aluminum. Aluminum is recycled over and over again with very little loss of its original qualities and can be re-processed back into aluminum cans. Unlike aluminum, most other recyclable materials are usually “downcycled,” which means products of lower value or quality are made from waste materials. For example, after “recyclable” plastic beverage bottles are collected, sorted, and cleaned, they are pressed and shredded into tiny pieces of plastic materials. As this process breaks the chemical composition of plastic, plastic materials degrade and can only be used as inputs for simpler and less valuable products, such as carpets and plastic sheets.

The opposite of downcycling is “upcycling,” which is the process of converting used and discarded items into products of higher value or quality than the original items. For example, old worn-out pairs of jeans, which are no longer fit for wearing, can be cut into small pieces of denim fabric and patched together to create durable and uniquely designed backpacks, aprons, cushion covers, and other fashion items. Upcycling is different from recycling and downcycling in that it doesn’t break down used items into basic components, or base materials. As it utilizes waste materials as they are and doesn’t involve the process of heating, melting, or shredding large quantities of materials, upcycling doesn’t consume as much energy as the other two methods.

All three methods — recycling, downcycling, and upcycling — extend the lifetime of used and discarded items and reduce their negative impact on the environment.

Even though downcycling has some environmental benefits, it's not a circular process — the lifetime of downcycled products is relatively short and degraded materials will eventually become waste. Thanks to recent technological advancements, however, what was once downcycled, including plastic beverage bottles, can now be recycled at a reasonable cost. If we separate recyclables from non-recyclables more precisely, we can help reduce the cost of recycling operations and accelerate the shift from downcycling to recycling.

Although upcycling hasn't become a common practice yet, this new method has the potential to play a larger role in sustainable waste management. Companies in many different industries have launched their upcycling initiatives and have collaborated to create uniquely designed upcycled products. Although these companies face some financial and technical challenges, their artistic creations are attracting the attention of consumers worldwide. In addition, consumers — especially those in European countries — are more conscious of the environment and are more willing to purchase relatively expensive upcycled products than ever before. The greater demand for these unique products will help manufacturers overcome the challenges they face and scale up their upcycling operations to make it possible to realize the full potential of upcycling.

Your presentation poster draft:

● Three approaches to sustainable waste management

Method	RECYCLING	DOWNCYCLING	UPCYCLING
Process	Converting used and discarded items into new products		
Used items are...	broken down into base materials		NOT broken down into base materials
New products are...	(A) original items	(B) original items	(C) original items

● Conclusion (about recycling)

We should separate recyclables from non-recyclables more precisely to 34.

● Conclusion (about upcycling)

- There is greater demand for upcycled products because of 35.
- Manufacturers will overcome the challenges they face and scale up their upcycling operations.

問 1 According to the first paragraph, which of the following is true?

32

- ① The 3R strategy begins with reusing old items for different purposes.
- ② The 3Rs are not enough and should be combined with “Refuse” and “Repair.”
- ③ We can achieve sustainable waste management by practicing the 3Rs.
- ④ When something we use becomes less useful, we should throw it away.

問 2 Choose one of the following combinations to fill in the blank (A), (B), and (C) in the table in your poster draft.

33

- ① (A) as valuable as (B) less valuable than (C) more valuable than
- ② (A) as valuable as (B) more valuable than (C) less valuable than
- ③ (A) less valuable than (B) as valuable as (C) more valuable than
- ④ (A) less valuable than (B) more valuable than (C) as valuable as
- ⑤ (A) more valuable than (B) as valuable as (C) less valuable than
- ⑥ (A) more valuable than (B) less valuable than (C) as valuable as

問 3 Choose the best option for

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- ① accelerate the shift from downcycling to recycling
- ② accelerate the shift from recycling to upcycling
- ③ help reduce the production cost of plastic beverage bottles
- ④ help reduce the transportation cost of plastic beverage bottles

問 4 Choose the best option for

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- ① some financial and technical challenges companies face
- ② some environmental issues in European countries
- ③ the high popularity of old jeans among consumers
- ④ the positive changes in consumer attitudes

問 5 According to the article, which two of the following are true? (The order does not matter.)

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- ① Aluminum can be recycled almost infinitely as is the case with most of the other recyclable materials.
- ② Companies in many different industries engage in upcycling and work together to create unique products.
- ③ The degradation of plastic materials prevents plastic beverage bottles from being recycled.
- ④ Upcycling is different from recycling and downcycling in that it doesn't emit any greenhouse gasses.